

# Flour Milling

## MMU Live Bin Bottoms

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### Description ▼

The MMU Live Bin Bottom is a multiple screw feeder that consists of 2, 3, 4, 5 or 6 parallel screws in a single trough casing. In its basic configuration it is equipped with:

- One or more direct drives, one each for two screws;
- Gear transmissions;
- Modular trough;
- Screws;
- Flow intercepting diaphragm to avoid material flushing;
- No intermediate bearings;
- Splined shaft couplings;
- Flanged end bearing assemblies opposite drive end;
- Mild steel design.

### Function ▼

| Extracting and feeding flour milling by-products (bran, middlings) from silos.



### Applications ▼

MMU Live Bin Bottoms are installed under the outlets of silos for bran and middlings in flour mills.

### Benefits ▼

- ✓ **Modular trough design enables access to all internal components without; need for drop-bottom troughs and/or inspection hatches;**
- ✓ **Easy, time-saving maintenance;**
- ✓ **Low material residue;**
- ✓ **Progressive feeding process.**

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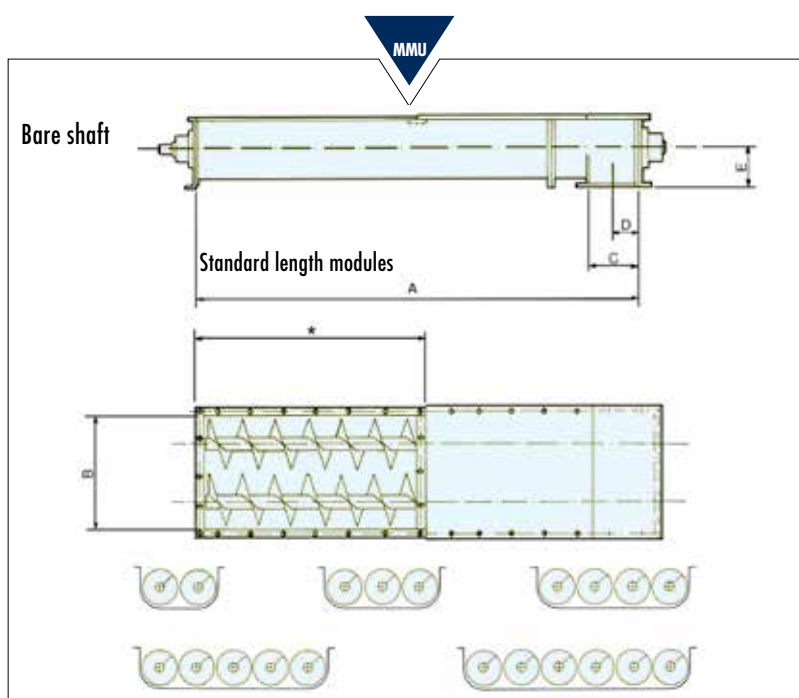
## MMU Live Bin Bottoms



### Technical Features / Performance ▼

- ▶ Flight diameter from Ø 150 to 400 mm;
- ▶ Feed rates up to 200 m<sup>3</sup>/h;
- ▶ Modular overall lengths in steps of 500 mm;
- ▶ Variable length open trough section depending on silo outlet dimensions;
- ▶ Accurate finishing (no steps or niches);
- ▶ Direct drive (directly connected with screw) with either direct power transmission, linear shaft coupling, offset chain transmission, or offset belt transmission;
- ▶ End bearing assemblies with long-life lubricated bearings and adjustable Teflon<sup>®</sup> seals;
- ▶ Wide range of accessories and options: overflow hatches incl. safety grid, tubular trough inserts, trough feet, rotation detectors, flow interception diaphragms.

### Overall Dimensions ▼



Ø	A (m)	B (mm)					C (mm)	D (mm)	E (mm)
		2 Screws	3 Screws	4 Screws	5 Screws	6 Screws			
150	1.5-2-2.5-3	340	505	670	835	1,000	172	86.0	145
200	1.5-2-2.5-3	445	665	885	1,105	1,325	222	111.0	185
250	1.5-2-2.5-3	545	815	1,085	1,355	1,625	262	131.0	215
300	2-2.5-3-3.5-4	640	955	1,270	1,585	1,900	315	157.5	245
350	2-2.5-3-3.5	755	1,135	1,515	1,895	2,275	370	185.0	275
400	2.5-3-3.5	850	1,275	1,700	2,125	2,550	417	208.5	305
500	2.5-3	1,045	1,565	2,085	2,605	3,125	512	256.0	380
600	2.5-3-3.5-4	1,245	1,865	2,485	3,105	3,725	607	303.5	465

*This datasheet might not show the complete range but only the models most suitable for the application.*



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